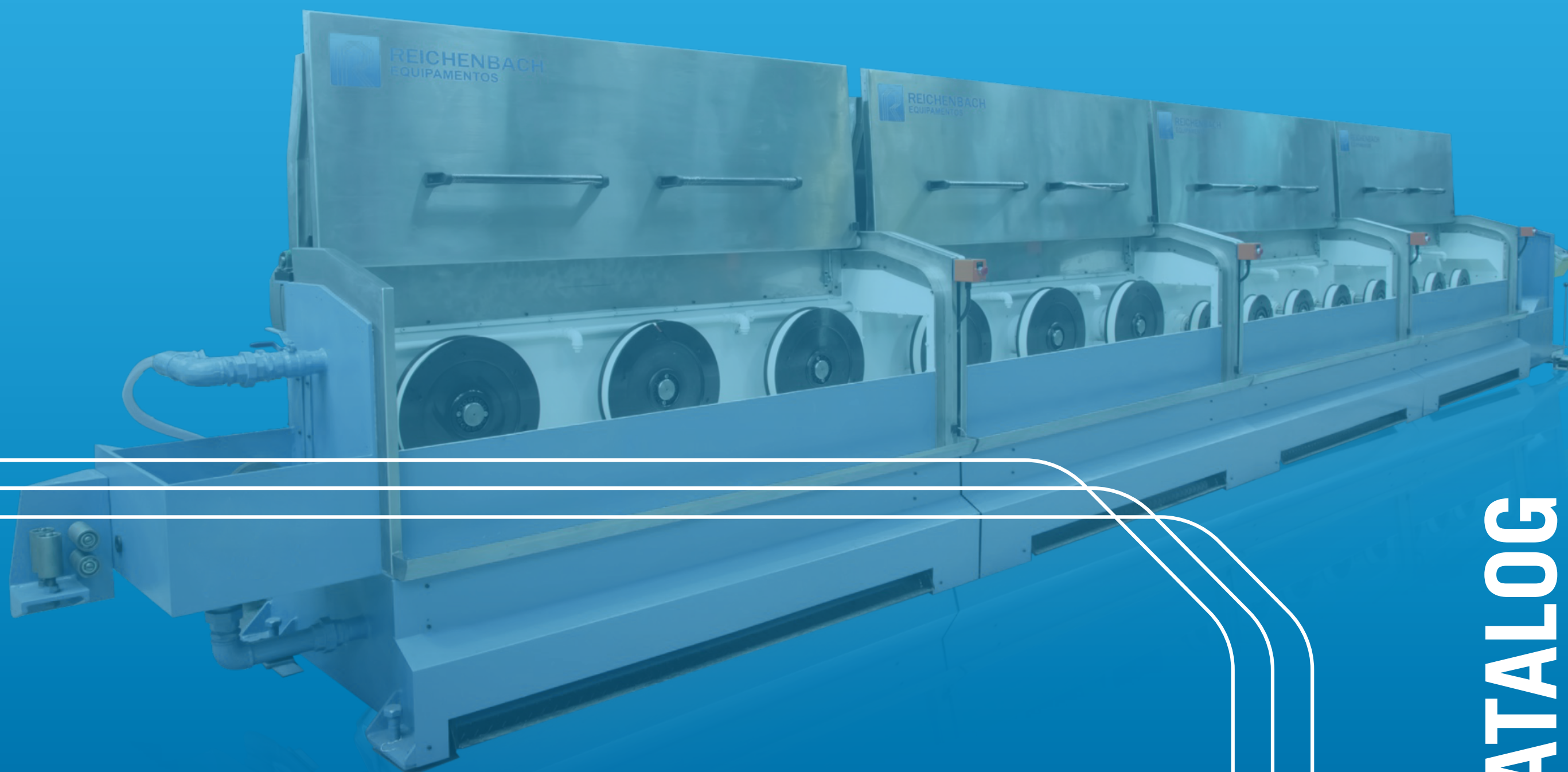




REICHENBACH

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(INCH)



CATALOG

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About Reichenbach

In over 25 years of hard work and dedication, Reichenbach Equipment has become one of the leading Wire & Cable Equipment Manufacturer in Brazil, working in partnership with some of the sector's largest companies in the world.



Founded in 1993, **Reichenbach Equipment** is a Brazilian company, located in the Sao Paulo area, Brazil. It is recognized as a synonym of quality and reliability, offering a wide range of equipment, and services to the wire and cable industry.

With a solid and professional structure, Reichenbach maintains a continuous program of research and development, to keep its status of an innovative company.

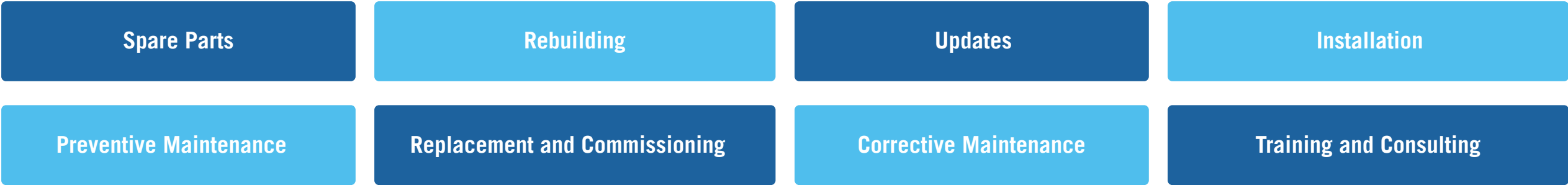
Your goal, as a company, is to deliver efficient, high-quality solutions to your customers.

In 2011 Reichenbach Equipment reached the marking of 1,000 equipment sold, showing that the effort of pursuing a long-term partnership with all our customers is perceived by the market and pays back satisfying their growing needs of development and production.



Customer Services

With the aim of supplying a complete and qualified support, Reichenbach Equipment offers it's customers the most customized range of services:



Equipment

Reichenbach Equipment provides a full range of equipment such as:

- Drawing Machines
 - Annealers
 - Bunchers
 - Spoolers
 - Payoffs
 - Coil Machines
 - Filters
 - Unwinders
 - Strand
- Screening Lines
 - Downcoilers
 - Packaging Machines
 - Taping Lines
 - Dancers
 - Capstans
 - Mills
 - Pointing Machines
 - Special Equipment

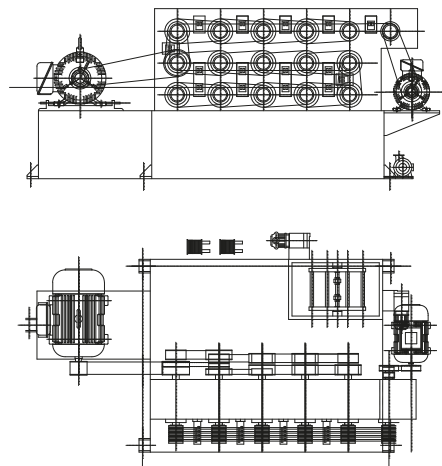
Drawing Machines

Adequate to work with a wide range of ferrous and non-ferrous materials such as Copper, Tinned Copper, Aluminum, Aluminum Alloys, Brass, Steel, Inox Steel, Silver, Gold, Platinum and others.

Main Advantages:

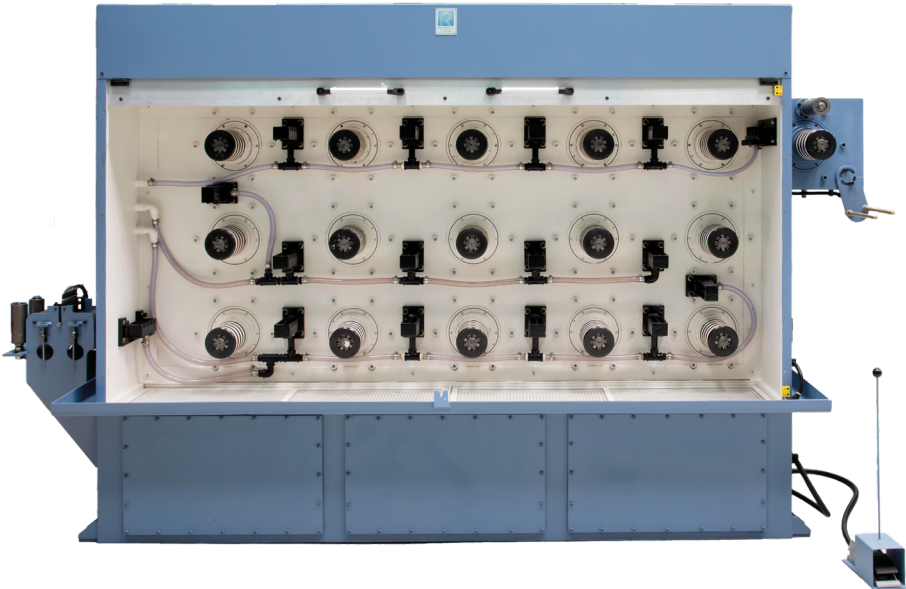
- Robust, Compact and Reliable
- Low Power Consumption
- High Drawing Speed
- Low Production Cost

Details



TFR.M.02.16.26/08

TFR.T.04.M/01



TFR.02.C.17.26/02



TFR.02.17.26/04

Machine Models	Number of Wires	Inlet Ø AWG (mm)	Outlet Ø AWG (mm)	Maximum Production Speed FPM (m/s)	Average Production Output Tons (Copper) (7,000h)
TFR.01 Superfine	02	15 (1.44 mm)	44...30 (0.05...0.25)	4,921 FPM (25 m/s)	240 ton
TFR.02 Compact	02	13 (1.83 mm)	32...24 (0.20...0.51)	4,921 FPM (25 m/s)	780 ton
TFR.02 Four Wires	04	13 (1.83 mm)	32...24 (0.20...0.51)	5,905 FPM (30 m/s)	1,750 ton
TFR.02 Multiwires	08 16	13 (1.83 mm)	38...24 (0.10...0.51)	5,905 FPM (30 m/s)	3,600 7,500
TFR.02 Multiwires Multimotors	08 16	13 (1.83 mm)	32...24 (0.20...0.51)	5,905 FPM (30 m/s)	7,500 ton
TFR.04 Rodbreakdown Multimotors Copper	01 02	1/0 – 1 (9.5 mm – 8.00 mm)	16...5 (1.29...4.62)	6,889 FPM (35 m/s)	16,200 ton
TFR.04 Rodbreakdown Multimotors Aluminium	01 02	1/0 – 1 (9.5 mm – 8.00 mm)	16...5 (1.29...4.62)	6,889 FPM (35 m/s)	5,400 ton



TFR.M.02.16.26/08

Annealers

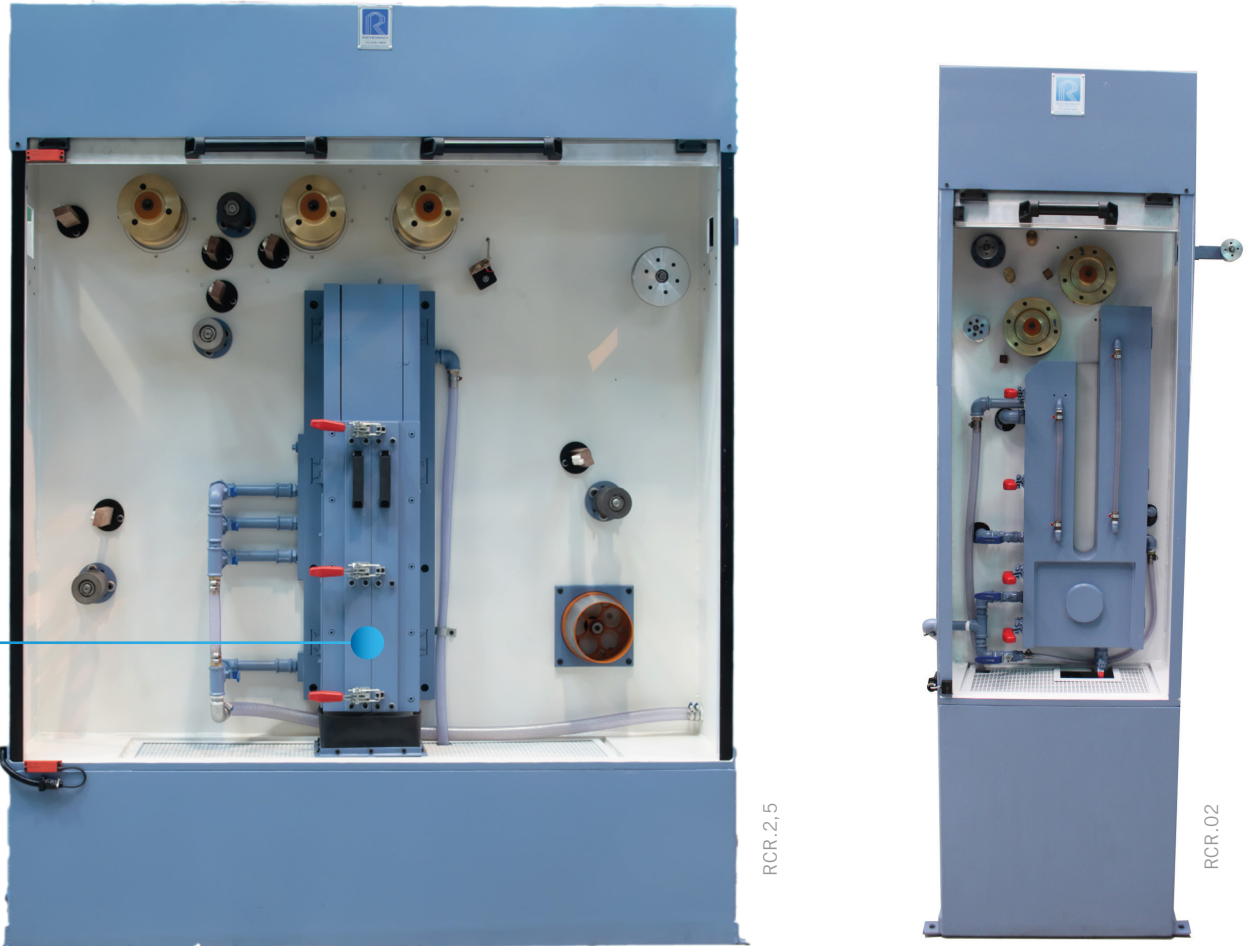
Robust and compact Reichenbach Annealers are used to anneal copper (and other non-ferrous metals) in DC continuous resistance mode through rectifying bridge in perfect synchronization with drawing machines.

Main Advantages:

- Constant and uniform annealing along the wire length
- Self-generating protective vapor atmosphere
- Easy and cheap maintenance / spare parts
- Incorporated Heat Exchanger

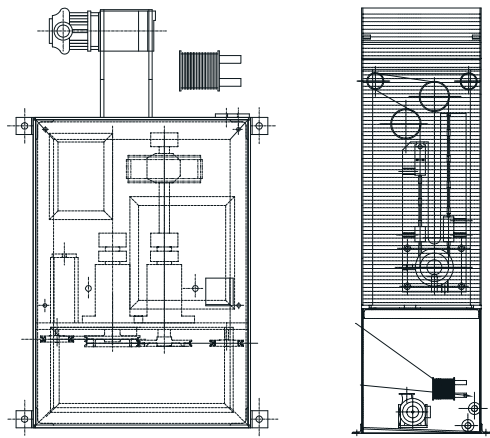
Machine Models	Maximum Diameters AWG (mm)	Maximum Production Speed FPM (m/s)	Amperage (A)
RCR.01	28 (0.32 mm)	5,905 FPM (30 m/s)	80 / 150 (A)
RCR.02	22 (0.64 mm)	5,905 FPM (30 m/s)	400 / 800 (A)
RCR.2,5	17.5 (1.08 mm)	5,905 FPM (30 m/s)	1,300 / 3,000 (A)
RCR.04	6 (4.11 mm)	6,889 FPM (35 m/s)	3,500 / 6,000 (A)

Isolated chamber

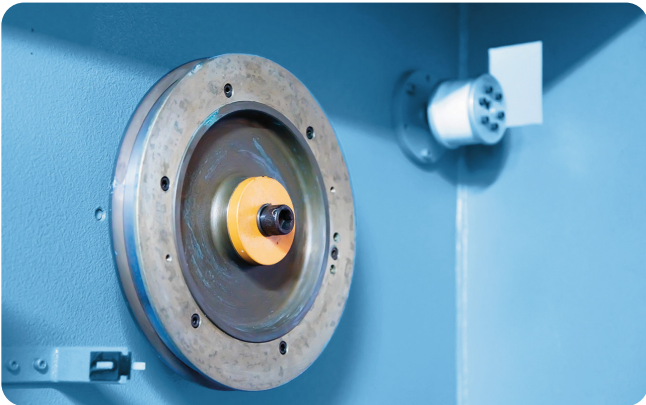
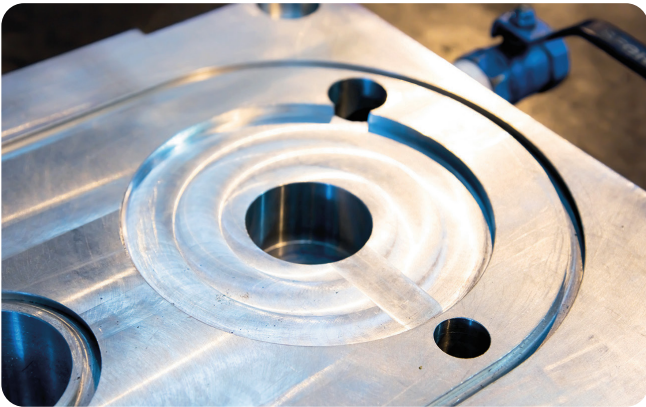


Details

Ni-Cr stripes are used to avoid contact pulley wear increasing machines running time



RCR.02



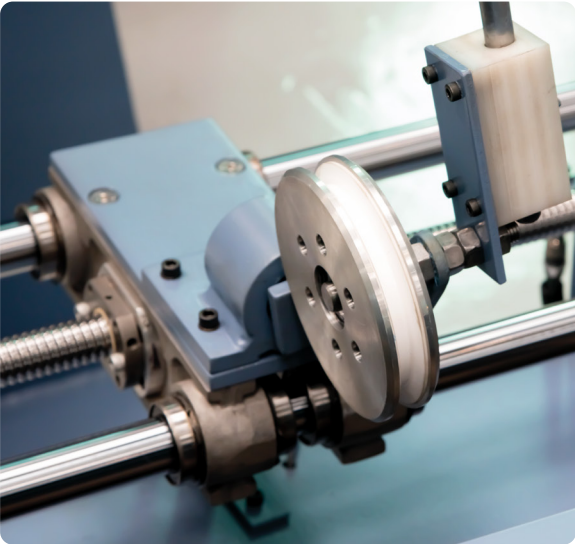
Spoolers

Used for coiling wires and cables of various materials such as copper, aluminum, insulated cables, steel, etc.

Main Advantages:

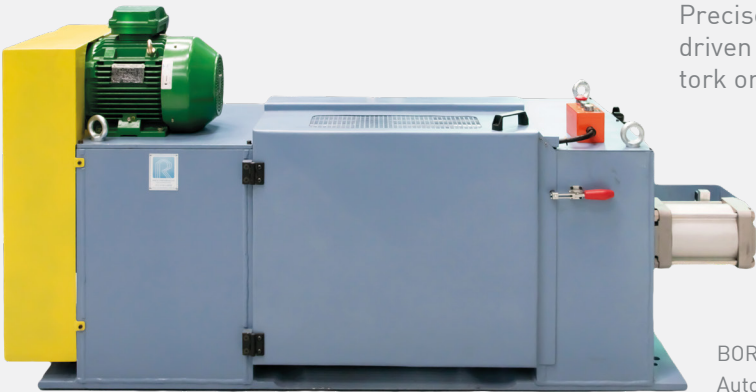
- Operator-friendly equipment
- Precise traversing system
- Low power consumption
- Low maintenance
- Automatic stroke

Machine Models	Maximum Spool Flange Diameter (inches) (mm)	Maximum Production Speed FPM (m/s)
BOR.01	10 inches (250 mm)	5,905 FPM (30 m/s)
BOR.02	16 inches (406 mm)	5,905 FPM (30 m/s)
BOR.03	24 inches (630 mm)	6,889 FPM (35 m/s)
BOR.03/02 Automatic Change / Double	(2x) 24 inches ((2x) 630 mm)	6,889 FPM (35 m/s)
BOR.04	31 inches (800 mm)	6,889 FPM (35 m/s)
BOR.04/02 Automatic Change / Double	(2x) 31 inches ((2x) 800 mm)	6,889 FPM (35 m/s)
BOR.05	40 inches (1,000 mm)	6,889 FPM (35 m/s)
BOR.CO (Columns Type)	102 inches (2,600 mm)	984 FPM (5 m/s)
BOR.PO (Portal Type)	102 inches (2,600 mm)	984 FPM (5 m/s)

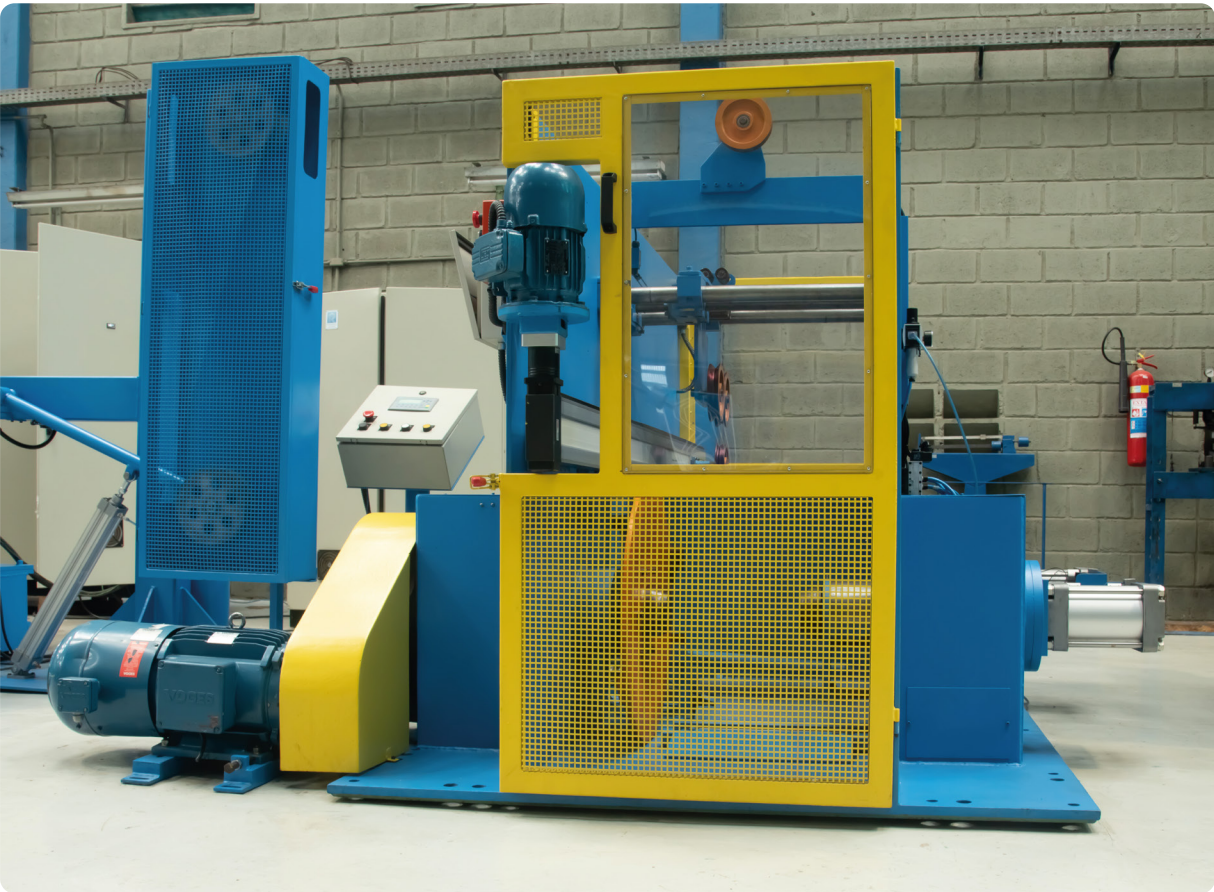


Details

Precise spreading by threaded spindle driven by stepper motor, working by tork or speed control trough a dancer



BOR.03.CP.02/639 and BOR.04.CP.02/800
Automatic Double Spooler



Downcoilers

Used along with Rod Breakdown Drawing Lines to recall copper, aluminum, aluminum alloys or steel, wires in barrels, stems or cardboards.

Main Advantages:

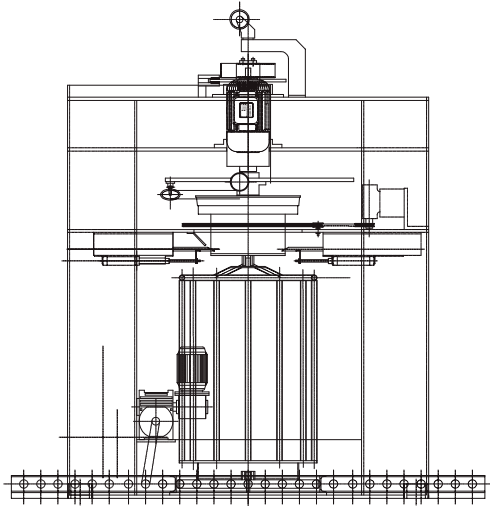
- Automatic basket changes
- Rosette pattern laying

Machine Models	Capstan Diameter (inches) (mm)	Maximum Production Speed FPM (m/s)
ENR.630	24 inches (630 mm)	5,905 FPM (30 m/s)
ENR.800	31 inches (800 mm)	6,889 FPM (35 m/s)
ENR.1.000	40 inches (1,000 mm)	5,905 FPM (30 m/s)



Details

Speed control by electronic means or by a pully dancer



ENR.C/630 I 800I 1.000 I Downcoiler



Payoffs

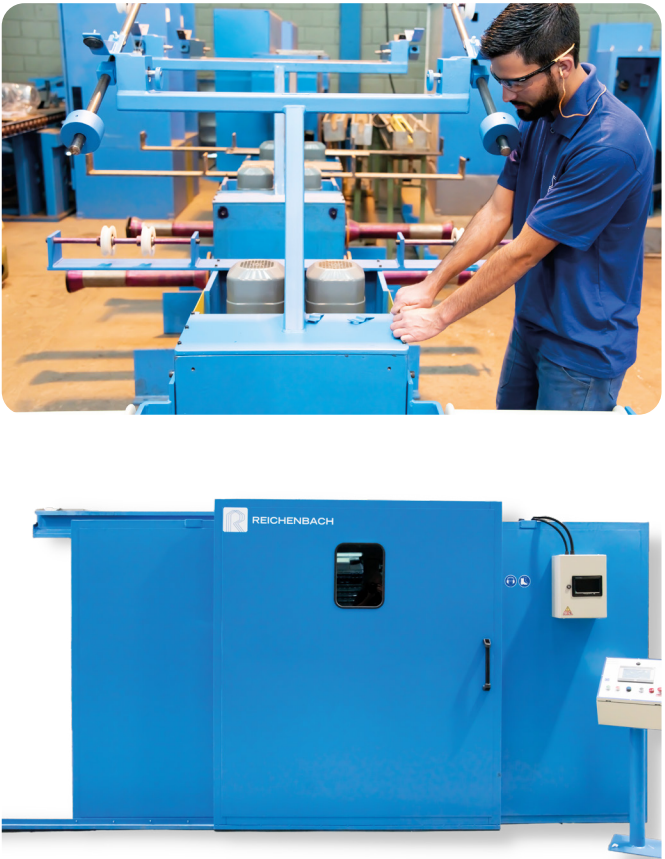
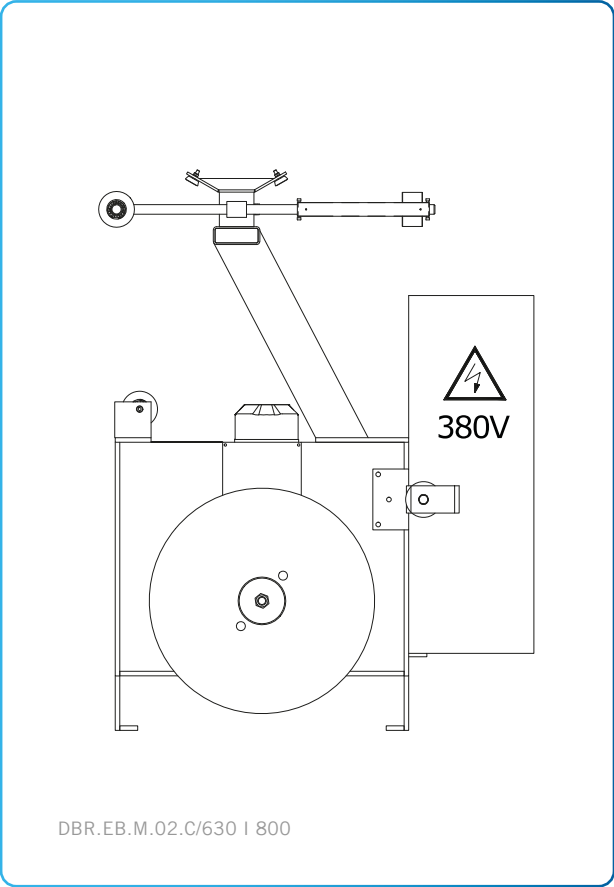
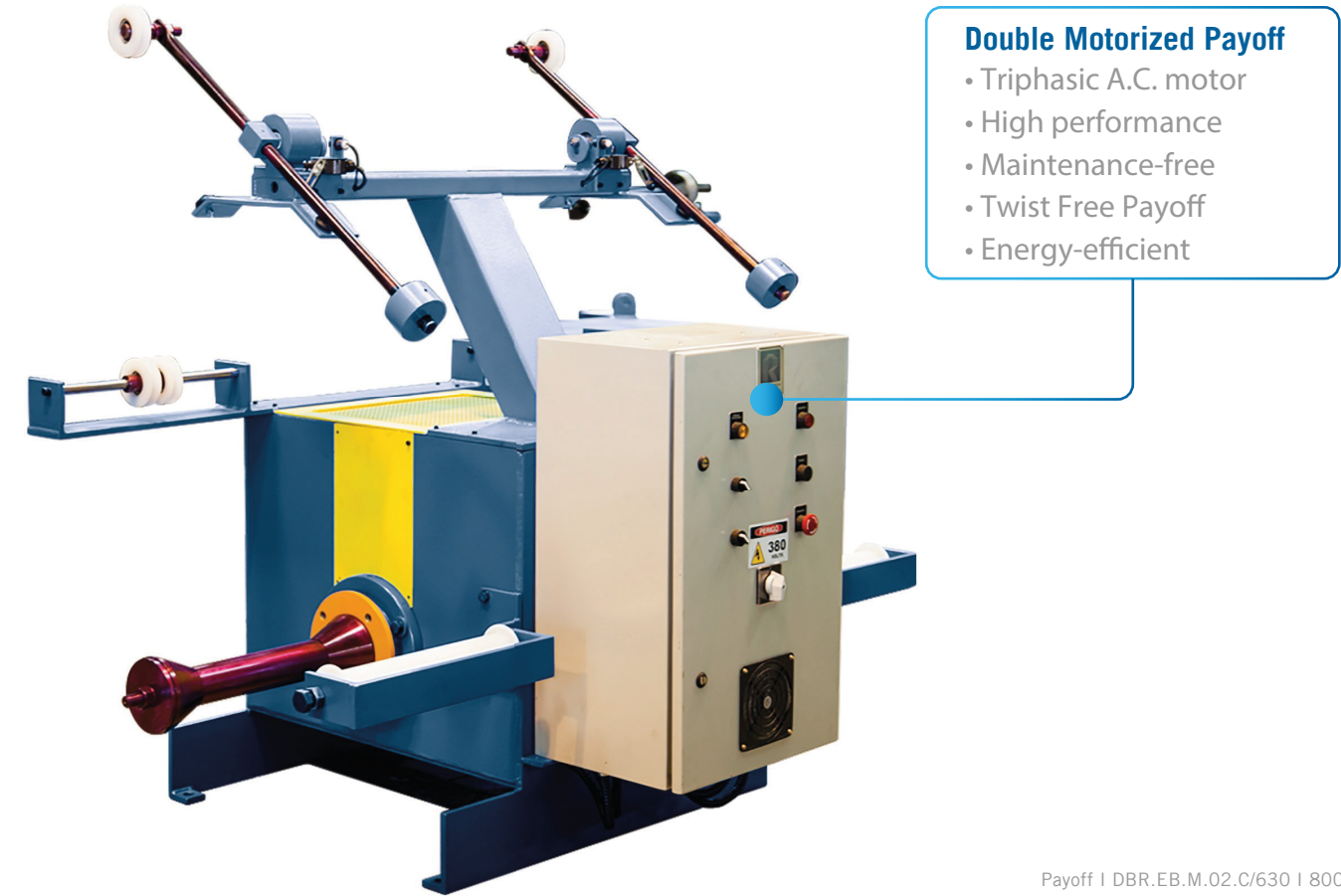
Available in several models for a wide range of applications.
May be motorized, static or dynamic.

Main Advantages:

- Stable wire tension control
- Wire break control

Machine Models

	Type	Maximum Spool Flange Diameter (inches) (mm)
DBR.EB	Cantilever Shaft	31 inches (800 mm)
DBR.CA	Cantilever Mounting	48 inches (1,250 mm)
DBR.PO	Portal	84 inches (2,100 mm)
DBR.CO	Columns	158 inches (3,600 mm)
DBR.DF	Table I Defilé	31 inches (800 mm)
DBR.C	Static Cones	48 inches (1,250 mm)
DBR.F	Flyer	31 inches (800 mm)
DRR.V	Rod Unwinder	Rods
DSR.C	Basket Wire Unwinder	Baskets



Bunchers

- Also work as a twiner or threenner for telephonic cables, control cables, P.P. cables.
- May be used with or without compacting dies.
- Versions with or without capstan.
- Used for wire cabling versions.
- Double or single twist.

Main Advantages:

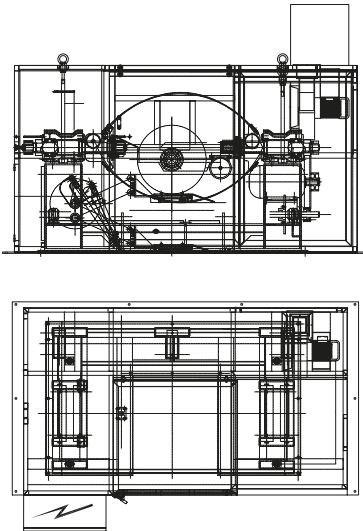
- Single bow design for high energetic efficiency
- Internal camera for production monitoring
- Electronic lay length adjustment
- Wireless data transmission
- Soundproof cabinet
- Automatic traverse

Machine Models	Maximum Spool Flange Diameter (inches) (mm)	Maximum Twists per Minute (tpm)	Maximum Cross Section AWG - KCMIL (mm²)
BUR/250	10 inches (250 mm)	6,000 tpm	11 AWG (4 mm²)
BUR/400	16 inches (406 mm)	6,000 tpm	9 AWG (6 mm²)
BUR/630	24 inches (630 mm)	6,000 tpm	5 AWG (16 mm²)
BUR/800	31 inches (800 mm)	4,500 tpm	3 AWG (25 mm²)
BUR/1.000	40 inches (1,000 mm)	3,000 tpm	2/0 AWG (70 mm²)
BUR/1.250	48 inches (1,250 mm)	1,600 tpm	250 KCMIL (120 mm²)
BUR/1.600	66 inches (1,600 mm)	1,000 tpm	500 KCMIL (240 mm²)

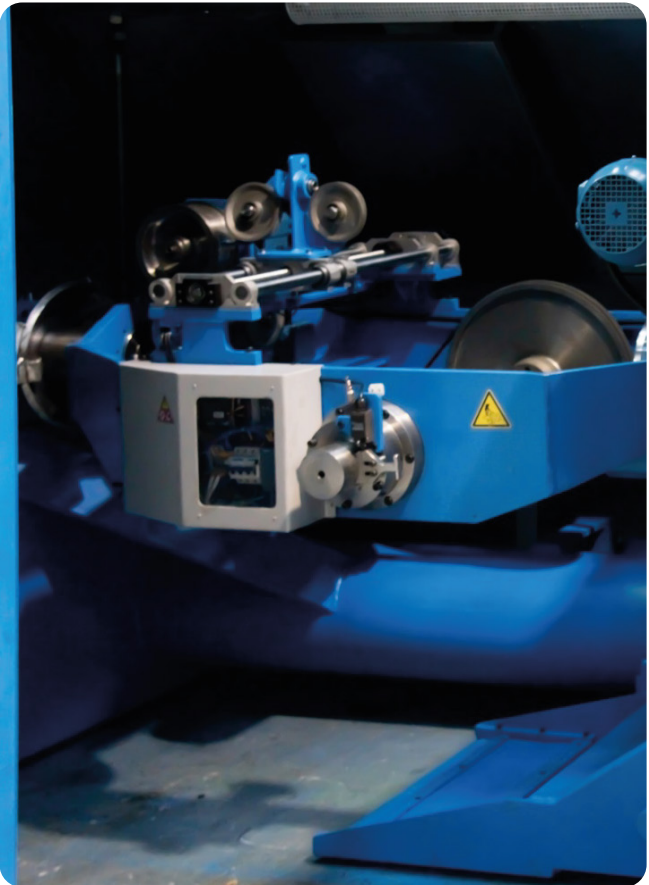


Details

Electronical Lay Length Adjustment through PLC and MMI.
Integrated Electrical Panel



Buncher BUR.DT.EM/630



Partnerships

Reichenbach has a worldwide partnership net with leading/referential brands in their regions and abroad. This net allows Reichenbach Equipment to have a wide capacity to provide services and spare parts to its machines.



Uygar is a company based in Denizli – TUR since (1994) and offers the highest quality EXTRUDERS and EXTRUSION LINES for the production of wires and cables. Working under international standards, Uygar's extruders have one of the highest output rates of the market.



Microweld is the leading BUTT WELDERS supplier in the US market with the highest performance machines, robust and reliable products for ferrous and non-ferrous wires and cables.



Domeks is a Turkish company focused in the production of AUTOMATIC COILING AND PACKAGING lines for the wire and cable market. They also supply high output machines for the production of PVC.



Walson Woodburn Dies are a joint venture between Indian and American companies, producing the best and higher performance DRAWING AND COMPACTING DIES for the wire and cable market.



SETIC brand designs and manufactures high-speed rotating machines to produce high quality special & LAN cables with enhanced performances in one step or two steps according to product mix as well as double twist bunchers / stranders for the power cable and automotive industry



- Argentina | Reichenbach
- Belarus | Reichenbach
- Brazil | Reichenbach
- France | Setic
- Iran | Reichenbach
- Mexico | Reichenbach
- Peru | Reichenbach
- Thailand | Reichenbach

- Turkey | Domeks | Packaging Machines
- Turkey | Reichenbach
- Turkey | Uygar | Extruders
- USA | Microweld | Welding Machines
- USA, India | Walson Woodburn | Dies
- USA | QMS | Representative
- Uzbekistan | Reichenbach



REICHENBACH



QMS America ownership belongs to a group of people involved in the wire and rope industry from more than 30 years ago. Its corporate and accounting office is located in Coral Gables, Florida; with the sales office located in Pensilvania and is the official representative of REICHENBACH EQUIPMENT in north America.

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